

ESTUDIO DE LA VIABILIDAD TECNICA FINANCIERA DEL USO DE PLANTAS SOLARES FLUCTUANTES EN EL SUMINISTRO DE ENERGIA ELECTRICA PARA UNA BOMBA ELECTROSUMERGIBLE EN UNA PLATAFORMA FLOTANTE

Ronal Exiver Mahecha Chimbi, Sandra Carolina Suarez Gil, Erik Giovany Montes

Páez & Camilo Guerrero Martin

Programa: Ingeniería de petróleos

Facultad: Ingenierías

Fundación Universidad de América, Bogotá, Colombia.

Correos: ronal.mahecha@estudiantes.uamerica.edu.co

sandra.suarez@estudiantes.uamerica.edu.co

Resumen - Este Proyecto consiste en presentar nuevas formas de combinar energías alternativas con la industria petrolera utilizando plantas solares fluctuantes a un sistema de bombeo electro-sumergible en una plataforma flotante. Se propone el uso de células fotovoltaicas propuesto para reducir el consumo de energía de la generación eléctrica de los módulos de generación eléctrica en una plataforma flotante.[1]

PALABRAS CLAVE: energía solar, planta solar fluctuante, bomba electro-sumergible, plataforma flotante, costa afuera.

1. Introduction

"The objective of this review is to highlight the potential contributions that solar energy can make to energy resources are present in the oil and gas industry. It seems certain that oil will remain a major pillar of world energy demand for about two decades. energy demand for about two decades, energy consumption in the oil industry is almost 10% of its total energy production and is expected to increase significantly with the incursion of the oil and gas industry. expected to increase significantly with the incursion of new technologies" [2]

Atmospheric pollution is one of the main problems existing today, being one of those responsible for the climate change that the planet earth is suffering. Nowadays, research and development of technologies work to avoid, reduce, compensate, or mitigate atmospheric pollution. To combine two major industries such as alternative energies and the oil industry.

The generation of energy from new technologies in the world, in which the energy demand is increasing every day, for this reason, the oil industry is looking for new methods to take advantage of clean energy, without leaving behind the extraction of natural resources, in our case hydrocarbons.[3]

This study focuses on the use of solar energy, through photovoltaic solar panels, for the transformation of electrical energy, to power systems that generate energy in an electro submersible pump, on a floating platform in the Brazilian Recôncavo, for this reason, they need to study the feasibility of using solar panels in this new mechanism of harnessing the impact of the sun's energy is born.

This study counts with the SAM simulator tool, where results of some parameters will be shown, such as design, investors, financial study, among others. To conclude how is the behavior of solar energy to energize an electro submersible pump.

2. Methods

2.1 Requirements

The optimum operating power of the electro-submersible pump in the offshore reservoir must be determined using the Baker Hughes methodology. To do so, certain steps must be followed:

The search for primary information is based on BAKER HUGHES literature.

literature in which CENTRILIFT has established a nine-step procedure, the first six of which are necessary to design the submersible pumping system CENTRILIFT has established a nine-step procedure, the first six of which are necessary to design the submersible pumping system [4]

necessary to design the submersible pumping for a particular well. Each of the steps is explained in the following sections, which include gas calculations and variable speed operation as Step 1.

Step 1 - Basic data collection and analysis of all good data to be used in the design of the submersible pumping system.

Step 2 - Production capability.
Determine the productivity of the well at the desired level.
Pump setting depth or determine the pump setting depth at the desired production level.

Step 3 - Gas calculations.
Calculate fluid volumes, including gas, at pump inlet conditions.

Determine pump inlet conditions.
Step 4 - Total dynamic head.
Determine pump discharge requirements.

Step 5 - Pump type
For a given capacity and head, select the pump type that has the highest efficiency for the desired flow rate.

Step 6 - Optimum size of components
Select the optimum size of the pump, motor, and sealing section and verify equipment limitations.

Step 1. Basic Data

Table 1.

PROPERTIES		UNITS
PRODUCTION RATE	431,6	(SBT/D)
DEPTH	22765	(ft)
CASING	7	(Pulg)
DESVIATION	0	-----
DESVIATION DOG LEG	0	-----
TEMPERATURE	175,05	(°F)
COMPLETION TYPE	Simple	-----
RECOVERY TYPE	Primary	-----
BOTTOM FLOWING PRESSURE	6849	Pwf
PERMEABILITY	7,8	K (md)
HEIGHT	10,05	h ft)
VISCOSITY	2,49	μo
VOLUMETRIC FACTOR	1,2	Bo
RESERVOIR PRESSURE	8345	Pr
BOTTOM FLOWING PRESSURE	6849	Pwf
GRAVITY API	32	API

CUT WATER	75%	CUT WATER
GAS OIL RELATION	106,5	GOR (SCF/STB)
SPECIFIC GRAVITY GAS	0,7	SGg
SPECIFIC GRAVITY OIL	0,865	SGo
SPECIFIC GRAVITY WATER	1,085	SGw

Note. General Characteristics

Step 2. Production Capacity

Table 2.

Nº	Variable	Equation
1	Productivity Index	$Pi = \frac{Q}{Pr - Pwf}$
2	Find the bubble point	$Pb = 18,2 * \left[\left(\frac{Rs}{SGg} \right)^{0,83} * \frac{10^{0,00091*(tr-460)}}{10^{0,0125*Api}} - 1,4 \right]$
3	Composition on Gr sp	$Gr.Sp = Cw \times SGw + Co \times SGo$
4	Pressure difference between borehole and pump depths	$head (ft) = perforated\ depth - pump\ depth$
5	Pump Pressure	$Pump\ Pressure = \frac{head (ft) * Specific\ Gravity}{2,31 \frac{ft}{PSI}}$
6	Pump intake pressure	$PIP = pwf - pump\ pressure$

Note. Production Capacity

$$(1) Pi = \frac{Q}{Pr - Pwf}$$

$$Pi = \frac{431,61 bpd}{8345 - 6845 psi} = 0,2883 bpd/psi$$

$$(2) Pb = 18,2 * \left[\left(\frac{Rs}{SGg} \right)^{0,83} * \frac{10^{0,00091*(tr-460)}}{10^{0,0125*Api}} - 1,4 \right]$$

$$Pb = 18,2 * \left[\left(\frac{106,5}{0,7} \right)^{0,83} * \frac{10^{0,00091*(175,05+460)}}{10^{0,0125*32}} - 1,4 \right] = 1749,68$$

$$Pr - Pb$$

$$8345 > 1749,68$$

$$\text{Corte de agua} = 75\%$$

$$0,75 \times 1,085 = 0,81375$$

$$\text{Corte de aceite} = 25\%$$

$$0,25 \times 0,865 = 0,2163$$

$$(3) Gr. Sp = Cw \times SGw + Co \times SGo$$

$$\text{Composición Gr sp} = 0,81375 + 0,2163 = 1,03$$

$$(4) \text{head (ft)} = \text{perforated depth} - \text{pump depth}$$

$$\text{head (ft)} = 22765 - 21000 = 1765 \text{ ft}$$

$$(5) \text{ Pump Pressure} = \frac{\text{head (ft)} \times \text{Specific Gravity}}{2,31 \frac{\text{ft}}{\text{PSI}}}$$

$$\text{Pump Pressure} = \frac{1765 \times 1,03}{2,31} = 787 \text{ psi}$$

$$(6) PIP = pwf - \text{pump pressure}$$

$$PIP = 6845 - 787 = 6058 \text{ PSI}$$

The calculation of production capacity is performed by the following steps: In equation (1), find the productivity index (J) or (PI), where it is generally expressed as the volume produced per unit time, per psi of pressure drop in the formation.

In equation (2), find the bubble point, where it is known as the temperature and pressure at which the first gas bubble appears.

In equation (3), we need the water and oil cut-off data, with their respective specific gravities, and then find the specific gravity composition.

In equation (4), determine the pressure difference between good depth and pump depth.

Step 3 Gas Calculations

Table 3.

N ^a	Variable	Equation
7	Solution Gas/Oil Ratio	$R_s = SGg \left(\frac{Pb}{18} * \frac{10^{0,0125 \cdot Api}}{10^{0,00091 \cdot T(^{\circ}F)}} \right)^{1,2048}$
8	Formation Volume Factor	$F = 180 \left(\frac{SGg}{SGo} \right)^{0,5} + 1,25T$
9	Volume factor (Bo)	$Bo = 0,972 + 0,000147F^{1,175}$

10	Formation Volume Factor (Bg)	$Bg = \frac{5,04 \times z \times T}{P}$
11	Total volume of gas (Tg)	$Tg = \frac{BOPD \times GOR}{1000}$
12	Solution gas (Sg)	$Sg = \frac{BOPD \times Rs}{1000}$
13	Volume of free gas (FG)	$Fg = Sg - Tg$
14	Volume of oil (Vo)	$Vo = BOPD \times Bo$
15	Volume of free gas (Vg)	$Vg = \text{Free Gas} \times Bg$
16	Volume of water (Vw)	$Vw = \text{Total Fluid Volume} \times \% \text{ agua}$
17	Total volume (Vt)	$Vt = Vo + Vg + Vw$
18	Percentage of free gas	$\% \text{ free gas} = \frac{Vg}{Vt} \times 100$
19	Total mass of produced fluid (TMPF)	$TMPF = \{ (BOPD \times Sp. Gr O + BOPD \times Sp. Gr. W \times 62,4 \times 5,6146) + (GOR \times BOPD \times Sp. Gas \times 0,0752) \}$
20	Composite Sp. Gr	$Sp. Gr = \frac{TMPF}{BOPD \times 5,6146 \times 62,4}$

Note. Gas Calculations

$$(7) R_s = SGg \left(\frac{Pb}{18} * \frac{10^{0,0125 \cdot Api}}{10^{0,00091 \cdot T(^{\circ}F)}} \right)^{1,2048}$$

$$R_s = 0,7 \left(\frac{1749,68}{18} * \frac{10^{0,0125 \cdot 32}}{10^{0,00091 \cdot 175,05}} \right)^{1,2048} = 338,74,74 \text{ scf/stb}$$

$$(8) F = 180 \left(\frac{SGg}{SGo} \right)^{0,5} + 1,25T$$

$$F = 338,74 \left(\frac{0,7}{0,865} \right)^{0,5} + 1,25 * 175,05 = 523,54$$

$$(9) Bo = 0,972 + 0,000147F^{1,175}$$

$$Bo = 0,972 + 0,000147 * 523,54^{1,175} = 1,20$$

$$(10) Bg = \frac{5,04 \times z \times T}{P}$$

$$Z = 0,85; P = 14,7 + 1000 = 1014,7 \text{ Psia}$$

$$Bg = \frac{5,04 \times 0,85 \times (175,05 + 460)}{1014,7} = 2,68$$

$$(11) \quad T_g = \frac{BOPD \times GOR}{1000}$$

$$T_g = \frac{(431,61 * 0,25) \times 106,5}{1000} = 11,49 mcf$$

$$(12) \quad S_g = \frac{BOPD \times R_s}{1000}$$

$$S_g = \frac{(431,61 * 0,25) \times 338,74}{1000} = 36,55 mcf$$

$$(13) \quad F_g = S_g - T_g$$

$$F_g = 36,55 - 11,49 = 25,06 mcf$$

$$(14) \quad V_o = BOPD \times B_o$$

$$V_o = 107,90 \times 1,20 = 129,48 bopd$$

$$(15) \quad V_g = \text{Gas libre} \times B_g$$

$$V_g = 25,06 \times 2,68 = 67,16 bgpd$$

$$(16) \quad V_w = \text{producción} \times \% \text{ agua}$$

$$V_w = 431,61 \times 0,75 = 323,71 bwpd$$

$$(17) \quad V_t = V_o + V_g + V_w$$

$$v_t = 129,48 + 67,16 + 323,71 = 520,35 BFPD$$

$$(18) \quad \% \text{ Gas Libre} = \frac{V_g}{V_t} \times 100$$

$$\% \text{ Gas Libre} = \frac{67,16}{520,35} \times 100 = 13\%$$

$$(19) \quad TMPF = \left\{ (BOPD \times Sp. Gr. Oil + BWPD \times Sp. Gr. Water) \right. \\ \left. \times 62,4 \times 5,6146 \right\} + \\ (GOR \times BOPD \times Sp. Gas \times 0,0752)$$

$$[(107,91 \times 0,865 + 323,71 \times 1,085) \times 62,4 \times 5,6146] + (106,5 \times 107,91 \times 0,7 \times 0,0752) = 156359,65$$

$$(20) \quad Sp. Gr = \frac{TMPF}{BFPD \times 5,6146 \times 62,4}$$

$$Sp. Gr = \frac{156359,65 \text{ lbs/d}}{520,35 \times 5,6146 \times 62,4} = 0,86$$

It is essential to determine the effect of the gas on the fluid volume to select the pump and separator. The following calculations produce the percentage of free gas by volume.

In equation (7), the gas/oil ratio is determined. In equation (9), the oil volume factor, which represents the increase in barrel volume occupied by the formation, is determined. In equation (10), the gas volumetric factor is determined, which is a parameter that relates the volume occupied by a gas at reservoir pressure and temperature conditions to the volume occupied by the same mass of gas at the surface at standard conditions (14.7 psia and 60°F).

In equations (11) and (12), the total volume of the fluids is determined and the percentages of each are calculated using R_s and GOR.

Equation (13), is to determine the free gas volume, where it is the difference of the total fluid volume result of R_s and GOR,

In equation (14), determine the oil volume. In equation (15), determine the free gas volume and in equation (16), determine the water volume. After having the values of the volumes of the fluids, proceed to find the total volume corresponding to equation (17).

In equation (19), determine the total mass produced by the fluid (TMPF). In equation (20), determine the specific gravity composition, following the corresponding equation.

Step 4 Total Dynamic Head

Table 4.

N ^a	Variable	Equation
21	Vertical distance	$H_d = \text{Pump depth} - \frac{PIP * 2,31 \text{ ft/psi}}{\text{Specific Gravity}}$
22	Tubing friction los	$F_t = \frac{\text{Pump depth} * 49 \text{ ft}}{1000 \text{ ft}}$
23	Discharge pressure head	$P_d = \frac{\text{Discharge Pressure} * 2,31 \text{ ft/psi}}{\text{Specific Gravity}}$
24	Total, Dynamic Head	$TDH = H_d + F_t + P_d$

Note. Total Dynamic Head

$$(21) \quad H_d = \text{profundida de la bomba} - \frac{PIP * 2,31 \text{ ft/psi}}{\text{Specific Gravity}}$$

$$H_d = 21000 - \frac{6058 * 2,31 \text{ ft/psi}}{0,86} = 4728 \text{ ft}$$

$$(22) \quad F_t = \frac{\text{profundida de la bomba} * 49 \text{ ft}}{1000 \text{ ft}}$$

$$F_t = \frac{21000 * 49 \text{ ft}}{1000 \text{ ft}} = 1029 \text{ ft}$$

$$(23) \quad Pd = \frac{\text{presion de descarga} + 2.31 \text{ ft/psi}}{\text{Specific Gravity}}$$

$$Pd = \frac{100 + 2.31 \text{ ft/psi}}{0.86} = 267 \text{ ft}$$

$$(24) \quad TDH = Hd + Ft + Pd$$

$$TDH = 4728 + 1029 + 267 = 6024 \text{ ft}$$

Step 5 Pump Type Selection

Selection of pumps from the engineering catalog and selection of calculated efficiency

Table 5.

N ^a	Variable	Equation
25	Total number of stages	$No \text{ stage} = \frac{TDH}{\text{head/stage}}$
26	Total brake horsepower	$BHP = \frac{BHP}{\text{stage}} * No \text{ stage} * Sp.Gr$
27	Required power	$BHP = 35,49$ $P = v * A$

Note. Pump Type Selection Equation

$$(25) \quad \text{numero de estaciones} = \frac{TDH}{\text{head/stage}}$$

$$\text{numero de estaciones} = \frac{6024}{20} = 301,2$$

$$(26) \quad BHP = \frac{BHP}{\text{stage}} * No \text{ stage} * Sp.Gr$$

$$BHP = 0,137 * 301,2 * 0,86 = 35,49$$

$$BHP = 35,49$$

$$P = V \times A$$

$$(27) P = 418 \times 62,5/1000 = 26,12 \text{ Kw}$$

Step 4

The calculation of the total dynamic head (TDH) is calculated using equation (24), where their respective variables are determined as the vertical distance (Hd) between the wellhead and the producing fluid using the depth of the pump at which the calculation is located. (PIP) equation (6) and the specific weight from equation (20), following with the calculation of the tubing friction factor (Tf) equation (22), considering the depth of the pump and the friction constant per 1000 ft. It ends with the calculation of the discharge pressure, being the pressure necessary to overcome the friction of the surface fittings.

In equation (23) the pressure to overcome must be considered, as well as it's constant and the specific weight.

The sum of the variables calculated with equation (24) is performed, where the total dynamic head TDH is determined.

Step 5

The selection of the pump is made through submersible pump suppliers' catalogs, in which the WSP (western submersible pump) catalog was used, considering the flow rate at which it will operate.

A search is carried out to determine which is the optimum pump for the job, by means of the operating flow rate. From the graph, data such as feet per station, power, and efficiency at (60) HZ are extracted.

To determine the number of stations required, the calculation using equation (25) is used and the braking power of the pump is determined using equation (26).

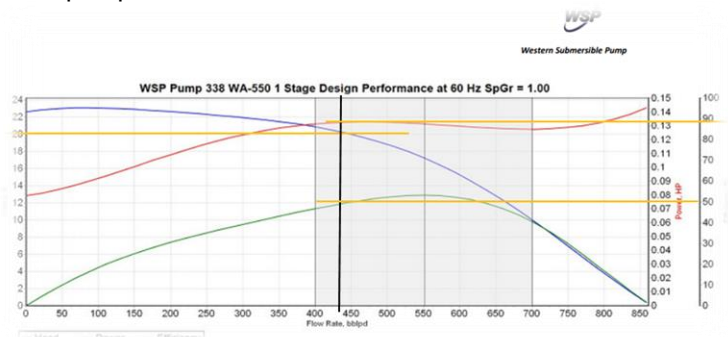
$$(25) \quad \text{numero de estaciones} = \frac{TDH}{\text{head/stage}}$$

$$\text{numero de estaciones} = \frac{6024}{20} = 301,2$$

$$(26) \quad BHP = \frac{BHP}{\text{stage}} * No \text{ stage} * Sp.Gr$$

$$BHP = 0,137 * 301,2 * 0,86 = 35,49$$

Figure 1.
WSP pump 338 WA-550



Note: Pump type selection by WSP pump 338 WA-550

Step 6

The selection of the motor is made through the catalogs of the companies that supply submersible electric pumps, in which certain parameters are taken into accounts, such as the braking power of the pump and the fact that it performs efficient work, with which we can determine what the energy consumption is, by means of equation (27).

$$BHP = 35,49$$

$$P = V \times A$$

$$(27) P = 418 \times 62,5/1000 = 26,12 \text{ Kw}$$

Figure 2.
Schlumberger motor catalog.



375 Series Motor

375 Series REDA [®] Maximus [®] ESP System Motor—RA Type						
Frequency 60 Hz			Frequency 50 Hz			
Power Rating, hp	Voltage, V	Power Rating, hp	Voltage, V	Current, A	Type	Weight, lbs (kg)
14.3	395	11.9	322	27.1	UT	195 (89)
21.4	447	17.8	372	35.1	UT	260 (118)
	578		462	49.6	UT	260 (118)
28.6	422	23.8	352	49.6	UT	325 (148)
	596		497	35.1	UT	325 (148)
	418		348	62.5	UT	388 (176)
35.7	418	29.7	348	62.5	CT	388 (176)
	745		621	35.1	UT	388 (176)
			745	35.1	CT	388 (176)

Note. Selection the Schlumberger motor catalog.

2.2 Simulation in SAM

The System Advisor Model (SAM) is a simulator where predictions and estimates of the cost of energy are made for the analysis of the study of obtaining energy, taking advantage of a natural and inexhaustible source, such as the sun.

From the System Advisor Model (SAM) software with the calculation of the Levelized cost of energy (LCOE) for the generation of energy by means of fluctuating photovoltaic solar panels, which consists of the conversion of light into electricity. This process is achieved with materials that have the property of absorbing photons and emitting electrons.

The simulation in SAM has a location, where the data of the field is introduced, the study of the search for the coordinates of the area, such as latitude and longitude where the feasibility study will be done.

Due to the location of the study field, the state of Bahia (Brazil) is selected, where the Recóncavo basin is located, near the coastal area of Salvador de Bahia, figure (3).

A design is considered that consists of the installation of a mesh of fluctuating solar panels in the sea next to the offshore platform, which will be supplied with energy, the panels have characteristics that are required as the azimuth and inclination, for them a calculation is made to determine its value[5].

The study area being in the southern hemisphere, the orientation will be towards the north of 0° and the tilt is determined by the following equation (28), taking into account its latitude is 12° and the result is 11.98°, so it is advisable in the simulation to use the value of 15° for being close to the equator line and thus have an inclination of the greater impact of the sun's radiation.

$$(28)\beta_{opt} = 3.7 + 0,69x\varphi$$

$\varphi = 12^\circ$: corresponds to the latitude of the area

$$(28)\beta_{opt} = 3.7 + 0,69x12 = 11,98^\circ$$

Being in the sea, it occupies a number of 323 modules, with a total area of 642.8 m2 and a capacity to generate 122.821 kW.

For the study, the reference panels of United Renewable Energy Co._ LTDA. were used, evaluating the D6L380L4A-P panel with an area of 1.99 m2, with 72 cells of Mono-Crystalline silicon material, with a maximum operating temperature of 50°C and a maximum voltage generation of 39 and 9.8 Amperes.

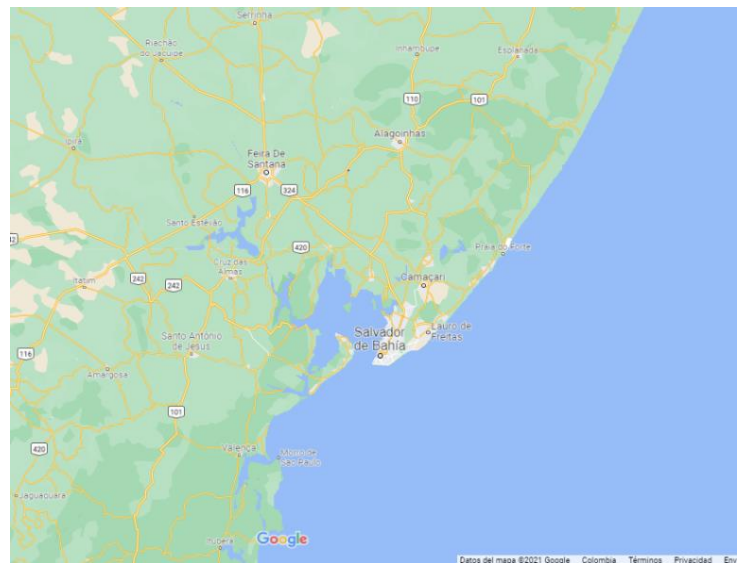
For power, 3 inverters manufactured by Huawei Technologies company of reference SUN 2000-36 KTL-US will be used. With a weighted efficiency specification of 98.416%, a maximum power of 36000 Wac at 36592.8 Wdc, specified by the manufacturer Huawei. This type of panel was chosen as it conforms to the efficiency curve specifications.

Finally, the financial parameters were proposed which are configured at a capacity of 122,821 kW with a capital cost of 587750 USD and an operating cost of 27900 USD for the calculation of the LCOE (Levelized Cost of Energy) for a time of 20 years with an inflation rate of 2.5% and an internal rate of return of 13% nominal per annum.

2.2.1 Location

The following work is proposed to be designed in the Brazilian Recóncavo in the northeast zone in the coastal area near Salvador de Bahia, as shown in figure (3).

Figure 3.
The Brazilian Recóncavo



Note. Location of the Brazilian Recóncavo

2.2.2 Solar energy

"Solar energy today represents the second most penetrated advanced renewable energy source in the world, after wind, with an output equivalent to between 0.85% and 1% of global electricity demand. In 2013, this technology surpassed wind power in terms of growth for the first time, with an increase in installed capacity of 39 GW (compared to 35 GW for wind), showing an average annual growth of 55% over the last 5 years. Countries such as Germany, China, and Italy lead the solar energy markets with installed capacities of 36, 19 and 18 GW, respectively" [6].

Energizing an electro submersible pump on a floating platform, which, by not relying on the generation of electrical generation modules, is expected to result in the same efficiency in terms of hourly intensity and power output as the electro submersible pump on the offshore platform.

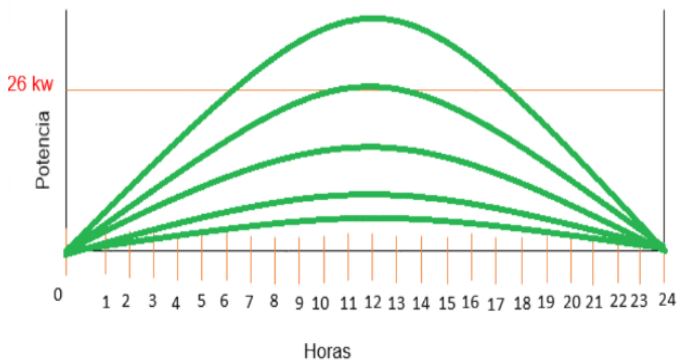
It is expected to have positive profitability and great environmental benefits for industrial innovation.

Energy demand

26 kw corresponds to the power of the pump, for 24 hours. Therefore, the energy required during the day corresponds to

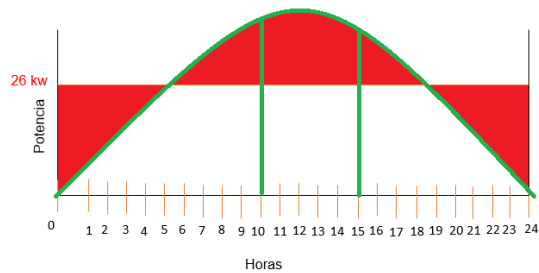
$$(29) 26 \text{ kw} \times 24 \text{ hrs} = 624 \text{ kwh}$$

Figure 4.
Energy demand at 24 hours



Note. Energy demand curve at 24 hours
Stored energy

Figure 5.
Energy demand of hours worked



Note. Energy demand curve of hours worked

$$(30) \text{Power} \times \text{hours} = 624 \text{ kwh}$$

$$\text{Power} \times 5 \text{ hours} = 624 \text{ kwh}$$

$$(30) \text{Power} = 124,8 \text{ kw}$$

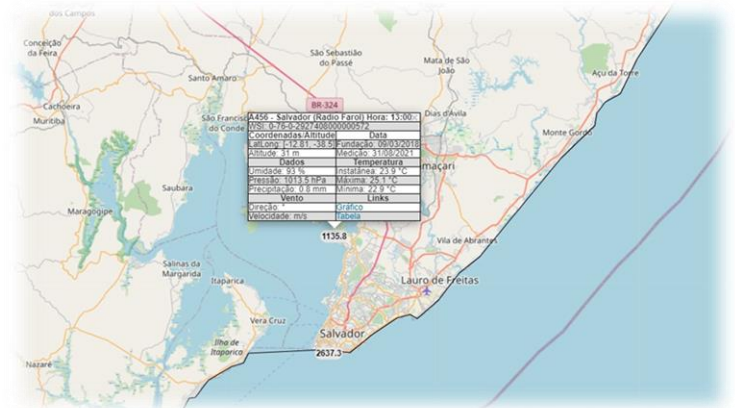
What corresponds to the power of 124.8 kW is the average energy that will supply the need of the fluctuating solar panels in 24 hours.

When the power is 124.8 kW to energize 24 hours and there is 26 kW of the pump power, there is 100 kw more, for this, there is a battery storage system for the 19 hours in which the incidence of light is low or null.

2.2.3 Radiation of the Brazilian Recóncavo

In the Brazilian meteorological page (INMET), it was possible to obtain data on the study area, such as radiation, temperature, climate, among others in the Brazilian Recóncavo area[7].

Figure 6.
Radiation of the Brazilian Recóncavo

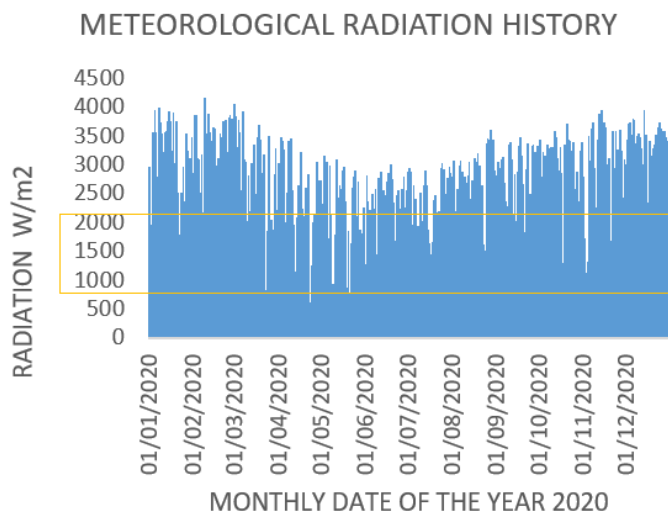


Note Location and radiation of the Brazilian Recóncavo,
Taken from: <https://portal.inmet.gov.br/>.

When analyzing image (6), it is possible to observe the radiation in which the Brazilian Recóncavo area is located, according to the Brazilian meteorology page

(INMET), it has radiation of 1135.8 w/m², being a value that is located at 13:00 in El Salvador (radio Farol).

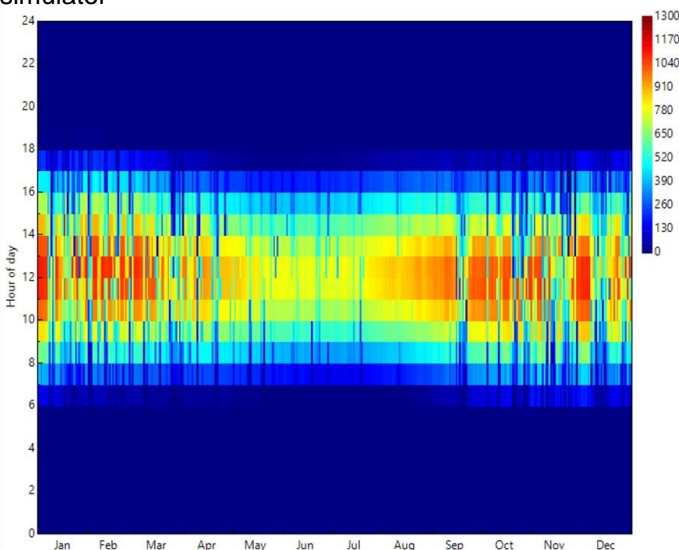
Figure 7.
Meteorological radiation history



Note. Historical hourly radiation of the Brazilian Recóncavo, from: <https://portal.inmet.gov.br/dadoshistoricos> and modified by the authors.

This value corresponds to the daily radiation by weighted hours, from January 2020 to December 31, 2021, where the high incidence of the sun in the study area is obtained with a range of 1000 - 2000 w/m².

Figure 8.
The radiation of the Brazilian Recóncavo, using the SAM simulator



Note. The figure shows the radiation of the Brazilian Recóncavo, using the SAM simulator.

From the SAM simulator (System advisor model), with coordinates of the Brazilian Recóncavo basin, information

was obtained on the radiation parameters, where the energy power graphs are shown, in which the radiation is parameterized between 700 - 1200 w/m², in the hours of 8 am and 4 pm, in the first and last months of the year.

It is concluded that the data obtained from the SAM simulator and compared with the meteorological page (INMET), is determined that the data are in a range of 700 - 1200 w/m². And it shows no deviation from the data obtained by the two methods of analysis to determine the solar radiation in the Recóncavo basin.

3. Financial study

The analysis of the financial statements, through the relationships of the economic indicators, to establish useful information throughout the planning of the project, financial studies of other similar projects are considered. Factors are created for the realization of the financial study, such as making an investment plan of the project, where the cash flow period is projected, in our case it is 20 years, a working capital, where the investment that is given to the project is represented and is 587750 USD and an operating cost of 27900 USD.

Table 6.

Element	TOTAL, USD\$
Solar panels	48750
Inverter	15000
Installed floats	180000
Electric installation	26000
Mounts and fasteners	18000
Energy storage	20000
construction	280000
TOTAL	587750

Note. Investment cost Taken from Estudio de prefactibilidad de la implementacion de un parque fotovoltaico flotante en depositos de relave en la zona centro-norte de Chile and edited by authors.

Table 7.

Ítem	USD/KW-AÑO	TOTAL, USD\$
General maintenance	0,8	100
Wiring inspection	5	620
Honeycomb washing	4	500
Spare parts	2	250
Total	--	1470
Inverter maintenance		430
Plant operators		10000
Monitoring		1000
Administrative costs		15000
Total		26430

TOTAL

27900

Note. Project projection exercise in 20 years

Note. Operating costs taken from Estudio de determinación de Costos de Operación, Mantenimiento y Administración Fijos de Generación con base en Energías Alternativas and edited by authors.

For the cost of income, we considered the fuel prices in the Brazilian area, where diesel has had a 60% increase in refineries, due to the change of the US dollar and the international oil price[8]. As project income, the fuel consumption in gallons is taken and its value put on the platform that is no longer made for these modules that energize an electro submersible pump, where the energy that is no longer taken from these modules is 1,080,000 kWh/year, being this a fuel saving of 2,6188, 29 gallons. Considering the sale price of fuel in that period, a 20-year cash flow is made to determine the profitability of the project.

Table 8.

	Year 0	Year 1	Year 2	Year 3	
Income earnings recordable		117847,322	123739,6884	129926,6728	
Expenses operating costs		27900,00	29.295	30.760	
Net Flow / Profit	- 587.750	89947,32225	94444,68836	99166,92278	
Year 4	Year 5	Year 6	Year 7	Year 8	
136423,0064	143244,1567	150406,3646	157926,683	165823,017	
32.298	33.913	35.608	37.389	39.258	
104125,2689	109331,5324	114798,109	120538,014	126564,915	
Year 9	Year 10	Year 11	Year 12	Year 13	Year 14
174114,168	182819,876	191960,87	201558,913	211636,859	222218,702
41.221	43.282	43.282	43.282	43.282	43.282
132893,161	139537,819	148678,813	158276,856	168354,802	178936,645
Year 15	Year 16	Year 17	Year 18	Year 19	Year 20
233329,637	244996,119	257245,925	270108,221	283613,632	297794,314
43.282	43.282	43.282	43.282	43.282	43.282
190047,58	201714,062	213963,868	226826,164	240331,575	254512,257

Table 9.

N ^a	Variable	Equation
28	VPN	$-Costs\ of\ the\ investment + D / ((1 + r)^0 + D / (1 + r)^1 + D / (1 + r)^2 + D / (1 + r)^3 + D / (1 + r)^n$
D: period Flow; Net flow; x: Tio		
29	TIR	$-Costs\ of\ the\ investment + D / ((1 + TIR)^0 + D / (1 + TIR)^1 + D / (1 + TIR)^2 + D / (1 + TIR)^3 + D / (1 + TIR)^n$
30	Cost-benefit ratio	$(Present\ value\ of\ income) / (Present\ value\ of\ expense)$

Note. Economic indicators equation

In the project of the fluctuating solar panels, the economic indicators to be considered are net present value (VPN), internal rate of return (TIR), opportunity interest rate (TIO), the present value of income, present value of expenses and the benefit-cost ratio (RB/C).

Table 10.

TIO	15%
VNA	767.064
VPN	179.314
TIR	19%
Present value of income	903.568
Present value of expenses	794.903
Cost – Benefit ratio	1,13670

Note. Economic indicator results

4. Results and Discussions

When performing the simulation in SAM, in the Brazilian Recóncavo area, a levelized cost of energy (LCOE) of 39.63 cents/kWh is obtained, as can be seen in (Fig. 9), which means that it is equivalent to approximately 4/10 of a dollar per kilowatt-hour consumed.

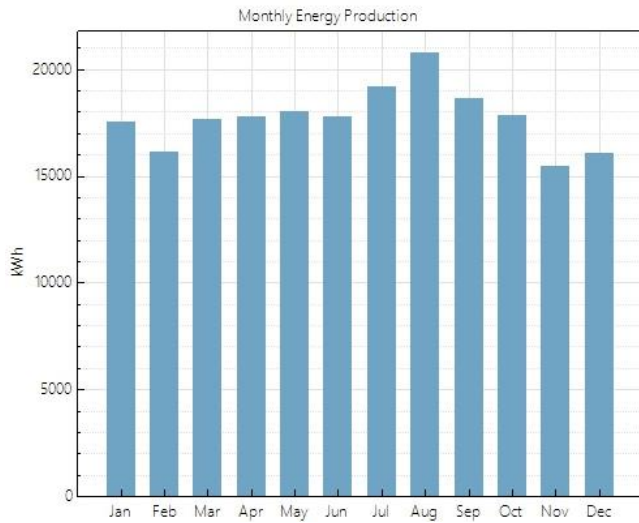
Figure 9.

General characteristics

Metric	Value
Annual energy (year 1)	212,879 kWh
Capacity factor (year 1)	19.8%
Energy yield (year 1)	1,733 kWh/kW
Performance ratio (year 1)	0.76
Levelized cost of energy	39.63¢/kWh

Note. Abstract general characteristics of the SAM simulator

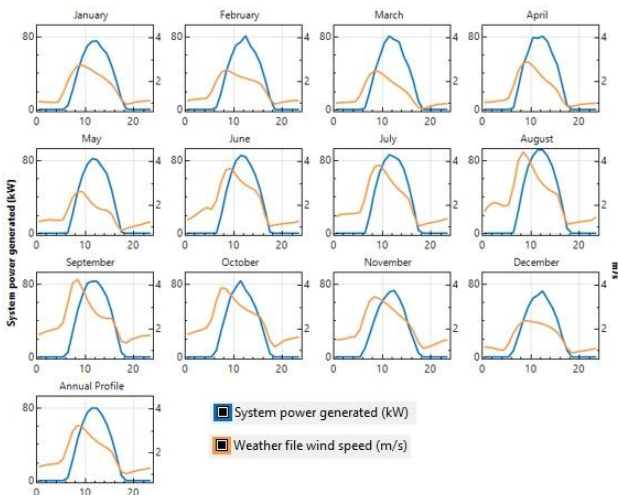
Figure 10.
Energy production by month



Note. Accumulation of energy production by month in the SAM simulator.

As shown in (Fig. 10), the energy production is higher in the months of July, August, and September, with an energy production of more than 18000 kWh, which means that these months are of sunlight incidence and have an optimization of the annual production of 212,879 kWh.

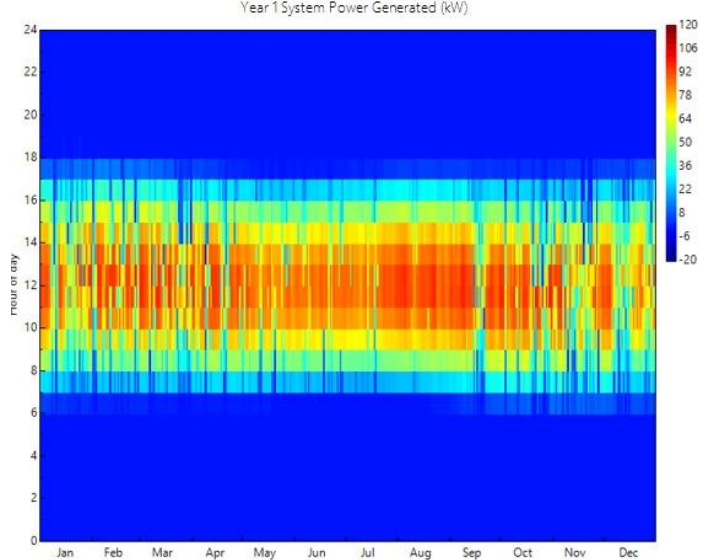
Figure 11.
Generation of kilowatts by wind speed



Note. Generation curve of kilowatts by wind speed

In (Fig. 11), it is detailed that the months January, February, November, and December, are the months that represent a slight drop in energy production, because they are areas of high humidity, since the Brazilian Recóncavo is an area that is close to the Amazon, and its winds are higher than 3 m/s.

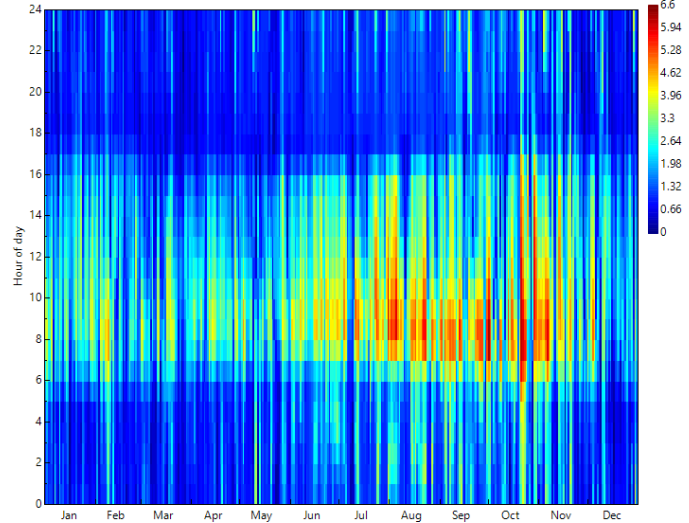
Figure 12.
System power generated (kwh)



Note. System power generated (kwh) by the SAM simulator.

In (fig. 12), the heat map by hours, in the months of the year, more working hours are obtained, where the absorption of sunlight and the presence of wind is between 8:00 and 16:00, where the optimal work is from 10:00 to 15:00, working a total of 5 optimal hours.

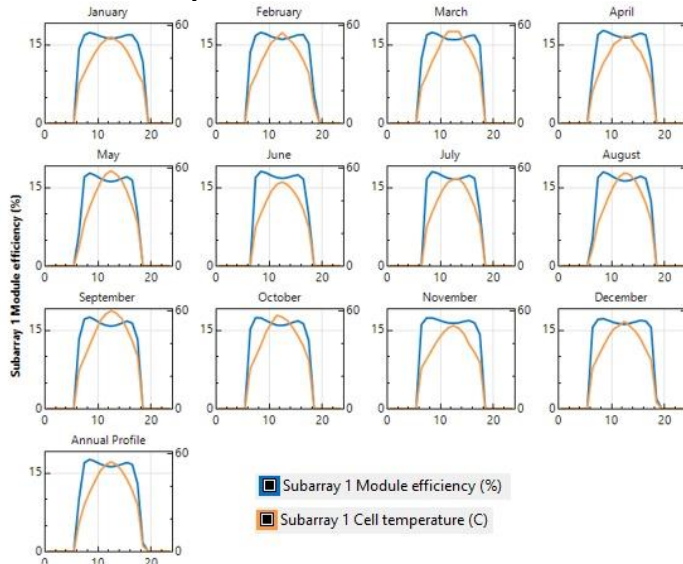
Figure 13.
Meteorological file hourly wind speed



Note. Meteorological file hourly wind speed by the SAM simulator

As shown in (fig. 13), we can detail a little more the wind speed that are June, July, August, and part of September, as mentioned above, where these energy levels do not vary concerning the winter season that occurs in the Brazilian Recóncavo area.

Figure 14.
Module efficiency

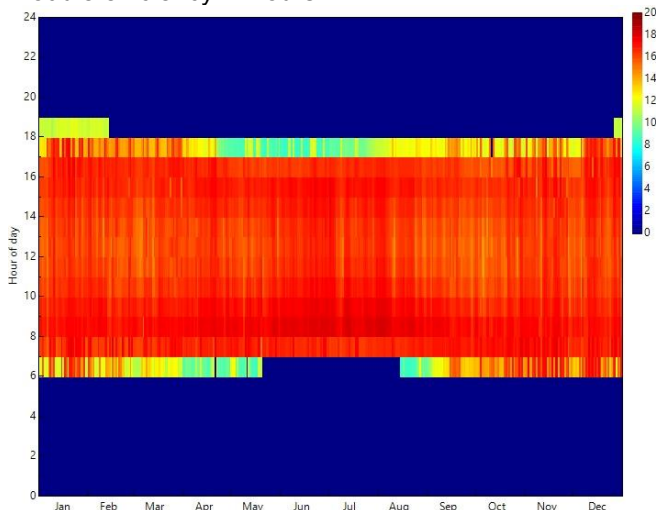


Note. Module efficiency as a function of temperature in hours.

In (Fig. 14), the efficiency of the modules concerning temperature is shown, in the months with the highest energy production, such as June, July, and August, where the modules are subjected to high temperatures between the range of 12:00 to 14:00, being the most critical hours of the day, this causes the modules to strain and can produce an overheating in the equipment, so it will decrease our efficiency between 1% and 2%. In the worst case, it will cause a slight decrease in energy production. It is therefore advisable to let the equipment rest for these two hours.

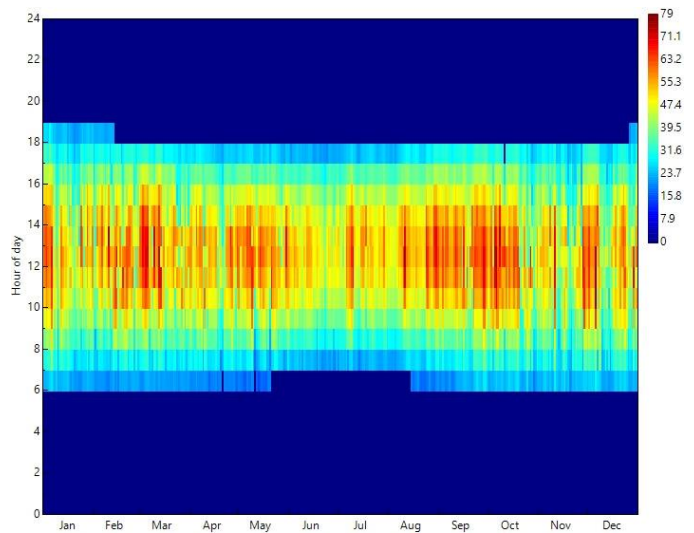
Therefore, it is important to insist that a higher temperature does not always generate more energy from the modules.

Figure 15.
Module efficiency in hours



Note. Module efficiency in hours by SAM simulator.

Figure 16.
Module temperature efficiency in hours



Note. Module temperature efficiency in hours by SAM simulator

In (Fig. 15) and (Fig. 16), the thermal maps show that the efficiency of the modules remains approximately constant since the temperature is a factor affecting energy generation. As mentioned above, January, February, November, and December, due to the high humidity season in the area.

5. Conclusions

1. It was concluded that, in the selection of the motor, using the catalogs of the electro submersible pump suppliers, certain parameters were taken into account such as; the braking power of the pump and its efficiency, therefore the Schlumberger motor was selected when making the calculations using the Baker Hughes literature, the BHP resulted in 35.5 hp and the selection of the Schlumberger motor is the most adequate for the study since it handles power of 26 Kw, being this of low energy consumption.

2. It was determined that the system has a range of incidence of light from 8:00 to 16:00, for it was determined a minimum of hours in which it will have greater obtainment of the incidence of light, analyzing the behavior, it is recommended a minimum of 5 hours between 10:00 to 15:00. It is taken into account that the 26 kW of power required to energize the 24 hours, the calculation of the product of these variables results in 624 kwh and is the energy required, this value is divided by the number of hours of light, which is 5 hours, and this gives us the result 124.8 kw of power to supply the need to energize the 24 hours and where there is 100 kw more, for this reason, these are stored in a battery system.

3. It was concluded that, with the simulation in SAM, the solar plant is an effective proposal for the generation of clean energy, capable of energizing an electro submersible pump on the offshore platform and helps to make the use of conventional generators independent of consumption.

4. With the simulation of the SAM programmer, it was possible to conclude that for the Brazilian Recôncavo area, the installation of fluctuating solar panels in the area is feasible, since they are an alternative for the generation of clean energy and where the months where the radiation is low, 323 total modules will be used, with the capacity to generate 122. 821 kW, where they work 5 hours and accumulate the energy necessary to operate the 19 hours in which the lifting system will work 24 hours a day, with an annual production of 212,879 kWh and a capacity factor of 19.8%.

5. With the financial study, it was concluded that, for the 20-year projection, the investment of 587,750 USD is recovered, taking into account factors such as the TIO (opportunity interest rate) and observing the internal rate of return (IRR), shows that the project is more than 19% profitable, one of the factors taken into account is the value of the benefit-cost ratio of the project, which indicates that the income is 1.13 times more than the expenses for a period of 20 years.

6. When performing the simulation in SAM, in the Brazilian Recôncavo area, a Levelized cost of energy (LCOE) of 39.63 cents/kWh is obtained, which means that it is equivalent to approximately 4/10 of a dollar per kilowatt-hour consumed.

6. Recommendations

1. Perform different changes of production flow rate increasing and decreasing and thus obtaining a range determining and knowing what the energy consumption of the electro submersible pump.

2. Study different locations in which this type of method is required in different offshore platforms and determine how feasible is its implementation.

3. When executing the project, consider the type of material, anchorage, and type of platform, considering sea erosion due to corrosion or other changes in the solar panel and structure.

4. To vary in the simulation of SAM (system advisor Model), the different materials of solar panels that are found, such as Monocrystalline, Polycrystalline, and Amorphous, and to make a comparison of the characteristics and the implementation of solar panels offshore.

5. Conduct the study to energize other equipment of the offshore platform, to determine what is the energy efficiency of the entire platform.

References

- [1] A.F.M.FORERO, "Factibilidad de implementacion de un sistema de generacion de potencia de descentralizacion basado en recursos renovables en la iniversidad libre sede bosque popular" *Bogota*, 2016.
<https://repository.unilibre.edu.co/bitstream/handle/10901/8894.pdf?sequence=1&isAllowed=y> (accessed Mar. 09, 2021).
- [2] Grupo Consultivo de Expertos (GCE), "Manual del Sector de la Energía: Quema de Combustibles," *Directrices del IPCC para los Inventar. Nac. Gases Ef. Invernadero*, p. 43, 2015, [Online]. Available: <https://unfccc.int/sites/default/files/7-bis-handbook-on-energy-sector-fuel-combustion.pdf>.
- [3] M. Absi Halabi, A. Al-Qattan, and A. Al-Otaibi, "Application of solar energy in the oil industry - Current status and future prospects," *Renew. Sustain. Energy Rev.*, vol. 43, pp. 296–314, 2015, doi: 10.1016/j.rser.2014.11.030.
- [4] D. Entrepreneurs, "The 9 Steps," p. 9, 2018.
- [5] "Ángulo de inclinación de paneles solares - EliseoSebastian.com." <https://eliseosebastian.com/angulo-de-inclinacion-de-paneles-solares/> (accessed Dec. 05, 2021).
- [6] P. Jhonatan Alexander Chicacausa Niño, "proyecto fin de carrera ingeniero electrico."
- [7] "Instituto Nacional de Meteorologia - INMET." <https://portal.inmet.gov.br/> (accessed Apr. 21, 2021).
- [8] "Sube el combustible en Brasil en medio de un alza internacional del crudo — MercoPress." <https://es.mercopress.com/2021/10/25/sube-el-combustible-en-brasil-en-medio-de-un-alza-internacional-del-crudo> (accessed Dec. 05, 2021).
- [9] "Sube el combustible en Brasil en medio de un alza internacional del crudo — MercoPress." <https://es.mercopress.com/2021/10/25/sube-el-combustible-en-brasil-en-medio-de-un-alza-internacional-del-crudo> (accessed Dec. 05, 2021).
- [10] Grupo Consultivo de Expertos (GCE), "Manual del Sector de la Energía: Quema de Combustibles," *Directrices del IPCC para los Inventar. Nac. Gases Ef. Invernadero*, p. 43, 2015, [Online]. Available: <https://unfccc.int/sites/default/files/7-bis-handbook-on-energy-sector-fuel-combustion.pdf>.
- [11] J. Javier et al., "Cubrición De Embalses Mediante Un Sistema De Cubierta Flotante Fotovoltaico: Análisis Tecnico Y Económico," pp. 11–13, 2012.

- [12] T. F. I. N. D. E. Máster, M. En, and E. Renovables, "CARTAGENA Escuela Técnica Superior de Ingeniería Industrial central fotovoltaica flotante en el embalse de Tavera," pp. 0–50, 2018.
- [13] A. Mohammad Bagher, "Types of Solar Cells and Application," *Am. J. Opt. Photonics*, vol. 3, no. 5, p. 94, 2015, doi: 10.11648/j.ajop.20150305.17.
- [14] Ministerio de minas y energía, *Integración de las Energías Renovables No Convencionales en Colombia*. 2015.
- [15] O. Noguera, J. Villarreal, and R. Pinto, "The efficiency of the new photosensitive material used in the manufacture of solar panels," *Iteckne*, vol. 15, pp. 7–16, 2018, [Online]. Available: <http://www.scielo.org.co/pdf/itec/v15n1/1692-1798-itec-15-01-00007.pdf>.
- [16] C. Holgu, "Ciencias Holguín , Revista trimestral, Año XVII, Enero-marzo, 2011,"
- [17] Green J. & S. Sánchez, "La Calidad del Aire en América Latina: Una Visión Panorámica," *Clean Air Inst.*, p. 36, 2013, [Online]. Available: https://www.minambiente.gov.co/images/Asuntosa_mbiaentalesySectorialyUrbana/pdf/contaminacion_atmosferica/La_Calidad_del_Aire_en_América_Latina.pdf.
- [18] "Energía solar fotovoltaica y su contribución | ACCIONA | Business as unusual." <https://www.accionacom.es/energias-renovables/energia-solar/fotovoltaica/> (accessed Mar. 08, 2021).
- [19] R. Hernández, "Análisis de Factibilidad para la Instalación de un Sistema de Energía Limpia Mediante Celdas Fotovoltaicas para la Alimentación Eléctrica del Edificio 4 en el ITSLV," *Ciateq*, p. 85, 2017, [Online]. Available: https://ciateq.repositorioinstitucional.mx/jspui/bitstream/1020/97/1/HernandezGalle_gosRodolfoMMANAV2017.pdf.
- [21] "División de Satélite y Sistemas Ambientales." <http://satelite.cptec.inpe.br/radiacao/> (accessed Apr. 21, 2021).
- [22] "Energía solar fotovoltaica y su contribución | ACCIONA | Business as unusual." <https://www.accionacom.es/energiasrenovables/energia-solar/fotovoltaica/> (accessed Mar. 08, 2021).
- [23] Viceministerio de electricidad y energía alternativas. *Estudio de determinación de Costos de Operación, Mantenimiento y Administración Fijos de Generación con base en Energías Alternativas*. Published online 2018:71. https://energypedia.info/images/e/e2/Estudio_Costos_Fijos_OMA-Generacion_SOLAR_FV.pdf
- [24] ARROYO SÁEZ VJ. *Fotovoltaico Flotante En Depósitos De Relave En La Zona Centro-Norte De*. Published online 2017:1-102.